

[REDACTED]

Page 1

Accept

Setup Start[illegible]

Stop

[illegible]**Cust Item ID:**

██████████
██████████

Required Date: 5/21/10 Req'd Qty: 4.00

[illegible]

Customer:

Reference:

Run Start

Date:

Tooling:

Date:

QC:




Date:

SPC (Y/N):

Date:

Stop

[illegible]

100		FLOW WATER JET	0.00	
	Waterjet	Memo	0.00	18 10-5-18
	FLOW CNC Waterjet	1-Cut as per Dwg D3276 <input type="checkbox"/> Dwg Rev: <u>B</u> <input type="checkbox"/> Prog Rev: <u>B</u> <input type="checkbox"/> 2-Deburr if necessary		
110		QC2- Inspect parts off machine FAI/FAIB	0.00	
	QC	Memo	0.00	18 10-5-18
	Quality Control			
120		QC8- Inspect parts - second check	0.00	
	QC	Memo	0.00	8/10/5/19
	Quality Control			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58738

May 18, 2010 8:57:47 AM



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Item ID: D3276-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Baffle Assembly LH

Start Date: 5/18/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Small Fab	Small Fab	0.00							
	Memo	0.00	SB 10/05/19			⑤			
	1-Debur□2-Roll as per Dwg D3276								
140 Brake NC	NC BRAKE	0.00							
	Memo	0.00	SB 10/05/19			⑤			
	Form as per Dwg D3276								
150 QC	QC5- Inspect part completeness to step on W/O	0.00							
	Memo	0.00	S 10/05/20			⑤			
	Quality Control								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58738

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Item ID: D3276-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Baffle Assembly LH

Start Date: 5/18/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

5

BK 10-5-20.

170

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME: 1:00pm OVEN TEMPERATURE:

1:30pm FINISH TIME:

320°F

27 4 10/05/20

5 2

180

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

5 BK 10-5-20.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58738

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Item ID: D3276-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Baffle Assembly LH

Start Date: 5/18/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D3276								
200 	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
210 	Identify as per dwg & Stock Location: <u>176</u>	0.00							
Packaging	Memo	0.00							
Packaging									

EP 0/05/27 (5)

S 06/05/27

(x5
all)

10-5-31 (528)

Work Order ID 58738

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Item ID: D3276-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Baffle Assembly LH

Start Date: 5/18/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/01 *[Signature]*R/10-6-01
[Signature]







May 18, 2010 8:57:46 AM

[illegible]

1. The first group of respondents (n = 10) was asked to identify the most important factors influencing their decision to use a mobile phone. The factors were listed in a table, and respondents were asked to rank them in order of importance. The factors were: (1) the need to stay connected, (2) the need to stay informed, (3) the need to stay entertained, (4) the need to stay safe, (5) the need to stay healthy, (6) the need to stay productive, (7) the need to stay social, (8) the need to stay organized, (9) the need to stay motivated, and (10) the need to stay happy.

Required Date: 5/21/10

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty per Kit Hand	Qty Issued	Date Issued	Status
D2464 		Manufactured	No			190	f	369.1934	2.25	 9510/05/27	
3/4 Seal											
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>	
				ST402				369.1934			
					48173			369.1934		11.250	
D3276-3 		Manufactured	No			100	Each	13.0000	1	 9510/05/27	
Decal											
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>	
				ST048				13			
					52913			1			
					56593			12		5	
M6061T6S.040 		Purchased	No			190	sf	103.0000	1.0205	 5.2	
6061-T6 .040 Sheet										18105-18	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>	
				MAT21				103			
					113004			103		113004	(5)


W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

B	05.01.25	LABEL NOW -10°C; CURVE PART	
A	05.01.07	NEW ISSUE	
DESIGN	CP		DART AEROSPACE LTD. MILLSBORO, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3276	REV. 6 SHEET 1 OF 1
DATE	05.01.25	TITLE BAFFLE ASSEMBLY	